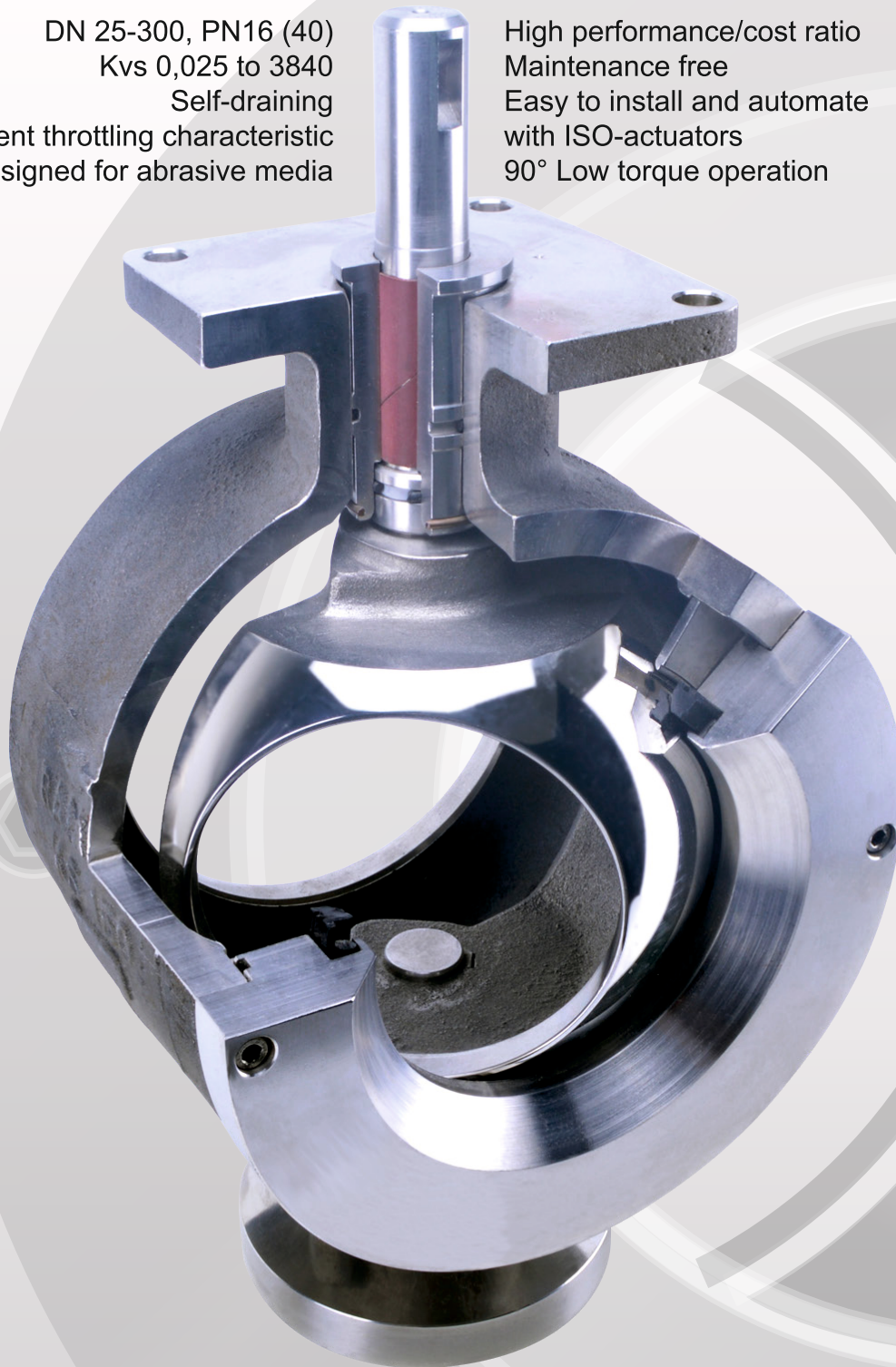


DN 25-300, PN16 (40)
Kvs 0,025 to 3840
Self-draining
Excellent throttling characteristic
Designed for abrasive media

High performance/cost ratio
Maintenance free
Easy to install and automate
with ISO-actuators
90° Low torque operation



Ball Sector Valve – Ramén KS

Ramén Ball Sector Valve Type KS is designed and manufactured in Sweden. The valve was introduced in 1967 and since then many thousands of valves have been installed in:

- Pulp- & Paper industry
- Chemical industry
- Mineral ore processing plants
- Steel mills
- Cement industry
- Pharmaceutical industry
- Water- and Waste water treatment plants
- Power & Heat generation plants

Construction details and manufacturing technique of Ramén KS are based on long and diversified usage in often harsh applications and environments. Ramén KS has proved to be advantageous for tight shut off and for throttling control of gases, liquids and slurries at moderate pressure and temperature conditions:

- Air and gases such as oxygen, nitrogen, argon, methane, propane, ammonia and natural gas
- Vapors and condensate
- Oils
- Cellulose & Paper pulp
- Caustic and acid solutions
- Abrasive liquid suspensions like iron ore, coal, lime slurry and fly ash

Construction principle

Ramén Ball Sector Valve is made from a half ball sector which via two shafts is journal led in the valve body. One part of the ball sector sphere is used for shut-off. The other part of the sphere has a hole with a diameter, which is about 80% of the nominal valve size.

The ball sector is turned through 90° on operation from

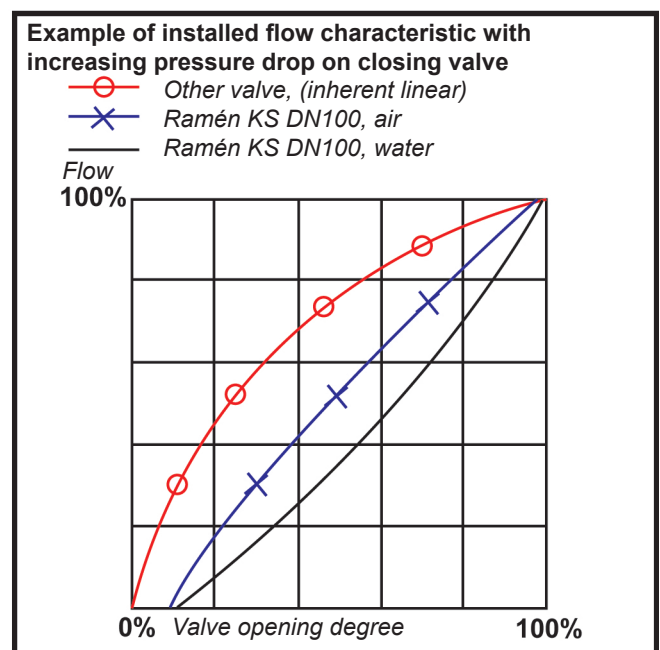
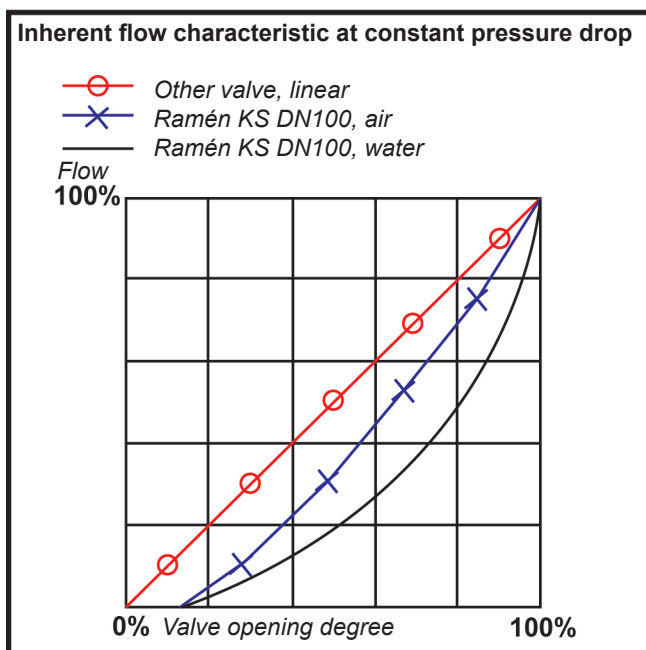
open to fully closed. The shape of the valve opening (flow area) is thereby changing from fully round to narrow elliptic. The near round opening shape reduces the risk of plugging and is less subject to wear in throttling position than the more slot-like flow in certain other types of control valves.

Throttling control characteristic

It is necessary to observe the difference between inherent valve flow characteristic at constant pressure drop and installed valve flow characteristic at varying pressure drop. The left hand diagram below (Fig. 1) presents the inherent flow characteristic of Ramén KS for air and water when pressure drop is constant. It is near to equal percentage. Shown also for comparison is the characteristic of a linear valve.

The right hand diagram (Fig. 2) presents the installed char-

acteristic for the same valves when installed in a control loop where the valve pressure drops increases when the valve is closing. An equal percentage characteristic becomes more like linear. A linear characteristic becomes more like quick opening. The more the pressure drop is changing for a certain change of flow, the more the installed characteristic is altered. The comparison shows that the installed flow characteristic of Ramén KS is very suitable for the majority of all control valve installations.



Maintenance free and accurate control valve

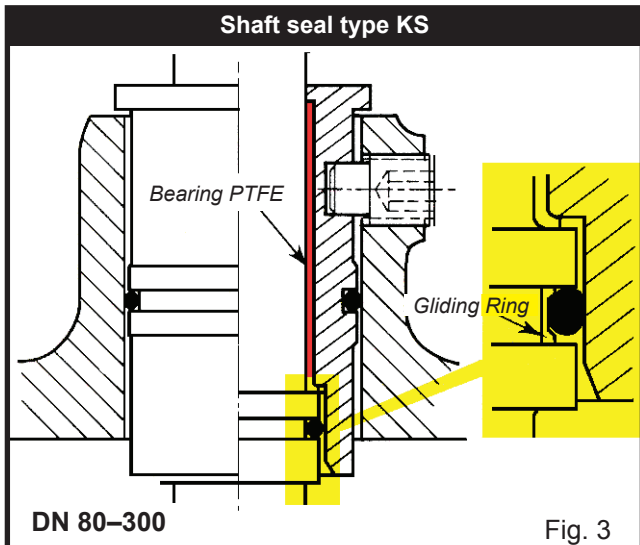


Fig. 3

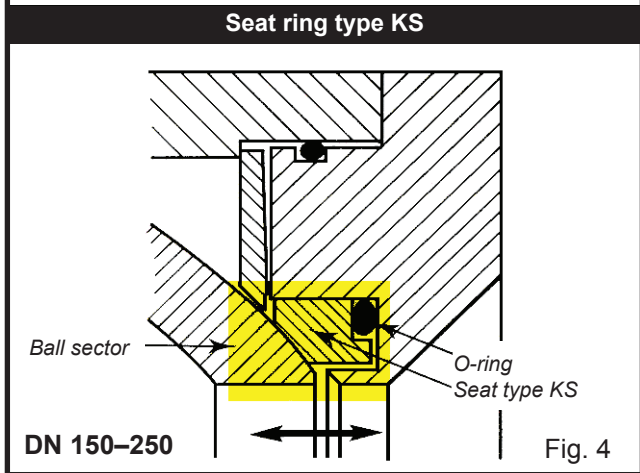


Fig. 4

Valve shafts are pivoted in maintenance free PTFE-based bearings which make the valve require low operating force without stick-slip effect. The required operating force is little affected by varying pressure drops in the valve. The same size of actuator can always be used for a certain size and type of valve regardless of pressure drop. Operating torques is stated in table 1. Recommended actuator torques is stated in table 5.

Maintenance free shaft seals type KS (Fig. 3)

Ramén KS has O-ring shaft seals of Viton®, EP or Kalrez®. They are maintenance free and assure easy stick-slip free movement. Thanks to a unique gliding ring of PTFE between the shaft and the O-ring there is no wear on the O-ring seal when the shaft is turning, no matter whether the valve is operated often or seldom. The shaft seal is tight also for vacuum. The location of the O-ring seal to the inside of the bearing prevents dirt from penetrating the bearing surfaces.

Seat ring gives bidirectional shut off (Fig. 4)

Ramén KS has a seat ring of carbon/graphite filled PTFE or of stainless steel with sealing surface of Stellite®. An elastic O-ring of Viton®, EP Kalrez® or FEP sheathed Viton®, is sealing off and pressing the seat against the ball sector so that tight shut off is guaranteed for both flow directions. The unilateral seat ring makes the valve self-cleaning and easily operated regardless of pressure conditions. The seat is fully protected in full open position by the ball sector throttling edge.

Viton® and Kalrez® is a registered trademark of DuPont Dow Elastomer. Stellite is a registered trademark of Dolore.

Ramén type KSM and KSP. Optional seals for elevated temperatures

In cases where elastic O-ring seals can not be used due to elevated temperatures or corrosive conditions it is possible to have the Ramén valve with shaft seals of conventional stuffing box or lip seal type. The seat ring may then be made of 316SST with PTFE insert or stellite seat

surface. A spring washer of 329SST and a seal ring of PTFE are pressing the seat against the ball sector. Valve designation is Ramén KSM (lip seal) and KSP (stuffing box).

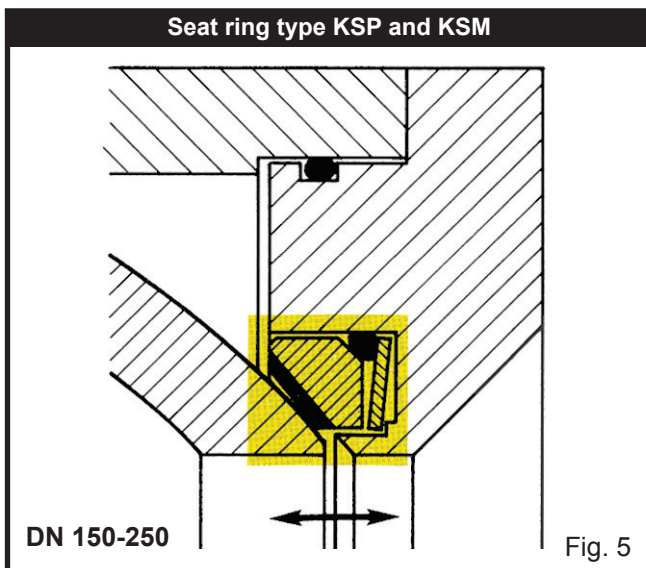


Fig. 5

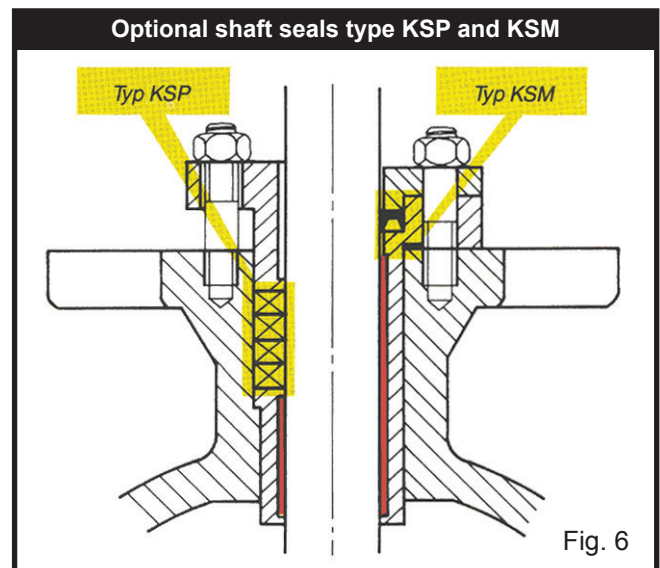


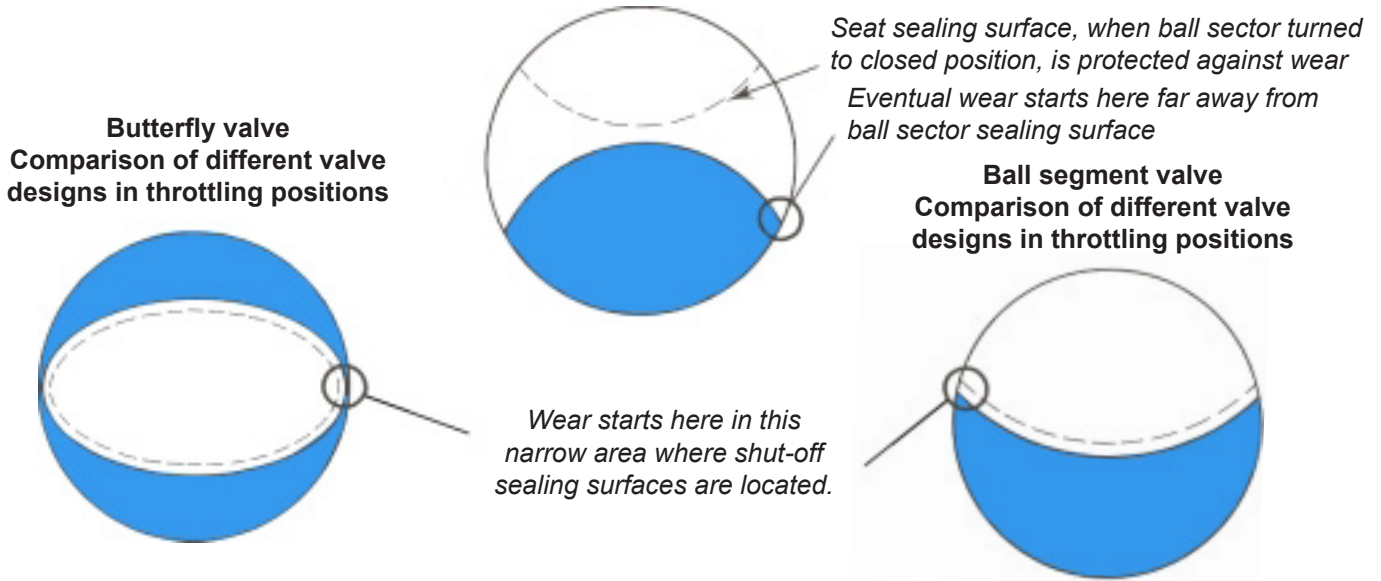
Fig. 6

Ball Sector Valve – Ramón KS

Ramén KS and its variations KSM and KSP offer accurate and economical throttling of many abrasive media. The shape of the throttling area is changing from fully round to narrow elliptic. This shape is more favorable than the openings in certain other valve types. The round shape reduces the risk of plugging and the wearing in the throttling area where velocity is highest.

Ramén KS is normally installed with the throttling ball sector edge on the inlet side of the valve. When controlling abrasive media it is however more appropriate to mount the valve body in the opposite direction. With the throttling orifice placed on the outlet side of the valve, the velocity and thereby abrasion in the valve body is reduced to a minimum or most often to zero.

**Fig. 7 – Ramón KS
Comparison of different valve designs in throttling positions**



Material executions for abrasive media

Ramén KS is for throttling control of abrasive media supplied with a seat ring of hardfaced stainless steel.

The ball sector and eventually the conical shaped outlet are in such cases hard chromed. For more material code severe abrasive media Ramén KS is supplied with a modified deep seat ring of stellite 316SST, see table 6, and code 1E.

For the control of abrasive slurries and liquids at moderate pressure drops within the mineral ore processing plants, a rubber lined Ball Sector Valve, Ramén KSG, has often proved to be superior to all other valve types. The rubber-lined valve is manufactured in sizes DN 80–200 for max working pressure 5 bars and is described in a separate data sheet.

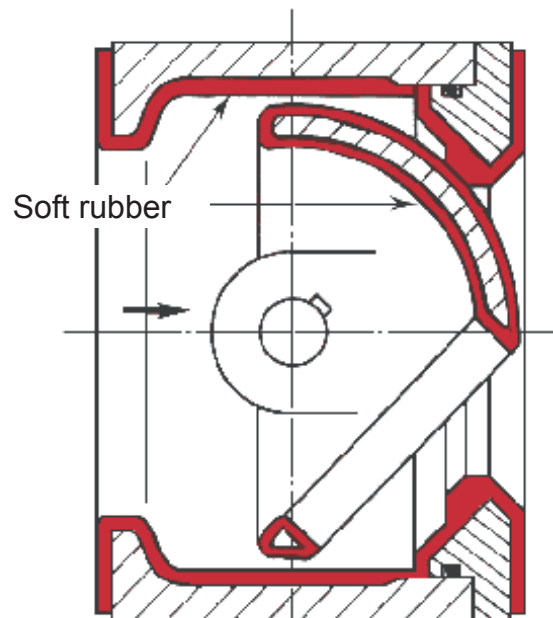


Fig. 8 – Ramón type KSG

Specifications

Table 1 – Valve sizes, Bore, Cv/Kvs-values, operating torques

| Valve size DN | | | Bore (mm) | Cv/Kvs | Nominal actuating torque in Nm (1) | |
|---------------|----------|----------|-----------|------------|------------------------------------|--------------|
| Type KS | Type KSP | Type KSM | | | Type KS | Type KSP/KSM |
| 25/0,03[K] | ----- | ----- | Not (2) | 0,03/0,025 | 5 | ----- |
| 25/0,3[F] | ----- | ----- | Not (2) | 0,3/0,25 | 5 | ----- |
| 25/0,7[D] | ----- | ----- | Not (2) | 0,7/0,6 | 5 | ----- |
| 25/1,3[C] | ----- | ----- | Not (2) | 1,3/1,1 | 5 | ----- |
| 25/2,5[A] | ----- | ----- | Not (2) | 2,5/2,1 | 5 | ----- |
| 25/5 | ----- | ----- | Not (3) | 5,8/5 | 5 | ----- |
| 25/10 | ----- | ----- | Not (3) | 9/7,5 | 5 | ----- |
| 25/15 | ----- | ----- | 15 | 15/12,5 | 5 | ----- |
| 25/20 | ----- | ----- | 19 | 25/21 | 5 | ----- |
| 40/25 | 50/25 | ----- | 25 | 40/34 | 10 | 20 |
| 40/32 | 50/32 | ----- | 32 | 75/64 | 10 | 20 |
| 50 | 50/40 | ----- | 40 | 110/94 | 10 | 20 |
| 80 | 80 | ----- | 64 | 300/255 | 20 | 40 |
| 100 | 100 | ----- | 80 | 460/390 | 30 | 60 |
| 150 | 150 | 150 | 120 | 950/810 | 50 | 100 |
| 200 | 200 | 200 | 155 | 1600/1365 | 70 | 150 |
| 250 | 250 | 250 | 195 | 2600/2220 | 120 | 250 |
| 300 | ----- | 300 | 250 | 4500/3840 | 300 | 300 |

(1) Torque figures are approximate and apply for valves with seat ring of PTFE controlling clean water in half open position at 100 kPa (1 bar) pressure drop.

(2) Ball sector with triangle shaped groove on the sphere, 0-72°, percentage characteristic.

(3) Ball sector with triangle shaped bore, modified percentage characteristic.

Table 2 – Pressure recovery factor $F_L(C_f)$

| Factor $F_L(C_f)$ | Opening in percent of travel | | | | | | |
|-------------------|------------------------------|------|------|------|------|------|------|
| | 5% | 10% | 20% | 40% | 60% | 80% | 100% |
| | 0,9 | 0,88 | 0,85 | 0,77 | 0,67 | 0,62 | 0,60 |

Valve leakage rates

Ramén KS generally gives tight shut off on liquids and gases and are tested before delivery as per following standards:

Seat of PTFE:

Tested with air at 600 kPa and 20°C acc to DIN 3230-BO. Leak rate 2 or on request rate 1.

Seat of 316SST+PTFE:

Tested with water at 20°C - better than 0,005 l/h per inch valve size .

Seat of 316SST with stellite sealing surface:

Tested with water at 20°C - better than 0,005% or max 0,01% of max Kv/Cv-value. May be reduced to a fraction on special order.

Table 3 – Max differential pressure and temperature

| Valve-size | max recommended differential pressure | | | | |
|------------|---------------------------------------|-----------|-----------|-------------------------|-----------------|
| | Seat of PTFE | | | Seat of 316SST+Stellite | |
| DN | 0-80°C bar | 120°C bar | 150°C bar | 0-80°C bar | 170°(200°)C bar |
| 25–50 | 25 | 6 | 1 | 25 | 25 |
| 80–100 | 16 | 6 | 1 | 16 | 16 |
| 150–250 | 16 | 6 | 1 | 16 | 12 |
| 300 | 10 | 6 | 1 | 10 | 8 |

Above values are guidelines only for normal throttling control and shut off with clean media. For applications involving rapidly cycling pressure and temperature conditions there is sometimes necessary to apply an extra safety factor.

Rangeability

Better than 300:1

Note that higher rangeability is normally beyond the precision limits of normal actuators.

Actuators

Ball Sector Valves are supplied with a drive shaft with keyway and a rugged flange for robust and backlash free mounting of any actuator. Ramén recommends pneumatic and electric actuators built for accurate throttling control.

Separate dimensional drawings with weight information are available for valves with:

- Hand lever, lockable
- Pneumatic double acting and single acting actuators for on-off control or with positioner for throttling control.
- Electric actuators with synchronous motor for on-off or throttling control or step motors for highest throttling accuracy.

Mounting and flange standards

| | |
|--------------|---|
| DN 25 – 50 | flangeless design for connection between pipe flanges acc. to DIN, PN10/40, ANSI 300/600 lb (1"-2") |
| DN 80 – 100 | Ditto acc. to DIN, PN10/25, ANSI 300 lb (3"-4") |
| DN 150 – 250 | Ditto acc. to DIN, PN10/16, ANSI 150 lb (6"-8") |
| DN 300 | Flanged body for connection to flanges acc. to DIN, PN16 |

Effective turning angle

All valve sizes may be turned 90° on operation but due to extra reduced ball sector bore in some of the smaller sizes, the effective angle for throttling control from fully open to closed is somewhat reduced.

See table 4.

Table 4

| Valve DN | Shut | Flow control |
|--------------|--------|--------------|
| 25/A-K | 0°-18° | 18°-90° |
| 25/5 | 0°-30° | 30°-90° |
| 25/10 | 0° | 0°-90° |
| 25/15 | 0°-25° | 25°-90° |
| 25/20 | 0° | 0°-90° |
| 40/25, 50/25 | 0°-30° | 30°-90° |
| 40/32, 50/32 | 0°-20° | 20°-90° |
| 50-300 | 0° | 0°-90° |

Table 5 – Recommended torque for choice of actuators Torque (Nm)

| Valve type KS | Recommended torque(1) | Max torque |
|---------------|-----------------------|------------|
| DN 25 | 20-50 | 100 |
| 40-50 | 30-90 | 100 |
| 80-100 | 80-200 | 200 |
| 150-200 | 160-400 | 400 |
| 250 | 250-600 | 700 |
| 300 | 700-1200 | 2000 |

⁽¹⁾ The lower part of the torque range can be used for on-off applications for clean media at normal temperatures. The higher part of the torque range shall be used for pneumatic actuators with positioner when high control accuracy is needed or for dirty/sticky media.



Fig. 9 – Valve type KS, DN25-200 and KSG (with handlever) DN125

Table 6 – Material combinations for valve type KS/KSP

The valve body has a material code stamped in per following table.

Material code: 1=316/329 (DN 25-300), 5=Titanium(DN 25-100)

| Material code | 1 | 1A | 1B | 1C | 1E | 5 |
|--|--|--------------------------------|---------------------|---------------------|----------------------------------|--------------------------------|
| Body (item 1) | 316 | 316 | 316 | 316 | 316 | Titanium |
| Shafts (item 5+6) | 329 | 329 | 329 | 329 | 329 | Titanium |
| Ball sector (item 3) | 316 | 316+ Hard chrome | 316+ Hard chrome | 316+ Hard chrome | 316+ Hard chrome | Titanium |
| Seat holding ring (item 2) | 316 | 316 | 316 | 316+ Hard chrome | 316+ Hard chrome | Titanium |
| Seat ring (item 10) | Carbon/graphite filled PTFE | Carbon/graphite filled PTFE | 316+ Stellite | 316+ Stellite | 316+ Stellite, deep execution | Carbon/graphite filled PTFE |
| Shaft bearing (item 9) | Standard = modified TFE (LR) Special = PTFE (MP) | | | | | |
| Shaft sealing type KS O-ring (item 13+14) | Viton® | Viton® | Viton® | Viton® | Viton® | Viton® |
| Shaft sealing type KSP stuffing box (item 13) | PTFE | PTFE | PTFE | PTFE | PTFE | PTFE |
| Seat back-up O-ring type KS (item 15) | Viton® | Viton® | Viton® | Viton® | Viton® | Viton® |
| Seat back-up spring & seal ring type KSP (item 15A+15B) | 329 PTFE | 329 PTFE | 329 PTFE | 329 PTFE | 329 PTFE | ---- |
| Sealing between inlet cover ring and body (Item 16) | Viton® | Viton® | Viton® | Viton® | Viton® | Viton® |
| Valves supplied with other o-ring material than Viton has material code suffix: | (P) = EPDM Peroxid, (E) = EPDM (KKT/KTT) = Kalrez®/Viton® (L) = Viton®GLT (N) = Nitrile (C) = Nitrile Polar (X) = Other quality | | | | | |

Table 7 – Pressure and temperature limits

Temperature related max working pressure in bar for material 316SST

| PN | -40°C | +20°C | +50°C | +75°C | +100°C | +150°C | +200°C | +250°C |
|------|-------|-------|-------|-------|--------|--------|--------|--------|
| PN10 | 10 | 10 | 9 | 8,5 | 8 | 7,5 | 7 | 7 |
| PN16 | 16 | 16 | 14,5 | 13,5 | 13 | 12 | 11,5 | 11 |
| PN25 | 25 | 25 | 23 | 21,5 | 20,5 | 19 | 18 | 17,5 |
| PN40 | 40 | 40 | 37 | 35 | 33 | 31 | 29 | 28 |

CE- marking – Ramén KS valves can be supplied with CE-label according to PED 97/23/EC, Category 1.

Test pressure – Ramén KS valves are as standard tested and marked for PN16. Other pressures on request.

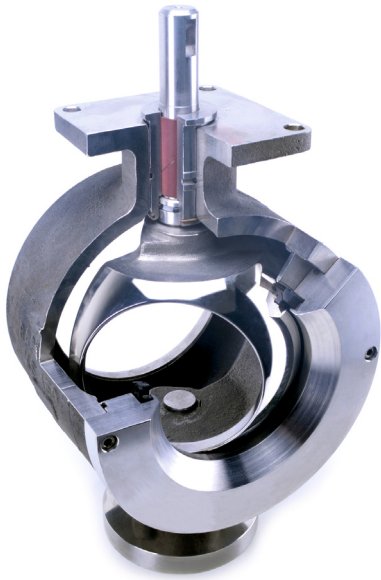
Table 8 – Temperature limits for seat- and sealing material

| Material | O-ring (type KS) | | | | | Seat ring (type KS / KSP) | | Stuffing box (type KSP) |
|--------------------|------------------|---------------|----------------------------------|--------------------------|----------------------------------|---------------------------------|----------------------------------|----------------------------|
| | Viton® | Viton® GLT | EPDM | Nitrile Nitrile Polar | Kalrez® | carbon/graphithe filled PTFE | Stellited SST | PTFE-braid |
| Min temperature | -10°C | -40°C | -20°C | -40°C | -10°C | -40°C | -40°C | -40°C |
| Max temperature | +170°C | +170°C | +120°C (+140°C) ²⁾ | +120°C | +200°C (+250°C) ¹⁾ | +170°C | +200°C (+250°C) ¹⁾ | +250°C |

1) with shaft bearing material MP (option). All values are depending on media and pressure.

2) EPDM Peroxid

Information and specification here in are subject to change without notice. Should any question arise, contact Ramén.



Ramén Ball Sector Valve offers:

Improved throttling control compared to standard Ball Valves with v-notch
– Rangeability up to 300:1, 100% Reduced backlash

Straight-through bore with no obstructions compared to Butterfly Valves
– Fiber slurries, Waste Water and contaminated media are not a problem

Higher flow capacity compared to globe valves
– High pressure recovery

Long life in abrasive media compared to Ball Segment valves
– Elliptic to circular opening and seat fully protected in open position

Maintenance free compared to Plug Valves
– Protected TFE shaft bearing with low torque

Valuable data to be supplied with inquiries and orders

1. Inlet and outlet pressure
2. Pressure drop at closed valve and at minimum and maximum flow
3. Media with density, viscosity, concentration and presence of abrasive particles
4. Temperature at valves inlet
5. Normal, minimum and maximum flow
6. Pipe dimensions
7. Preference to valve material in media wetted parts
8. Type of actuator, signal action and range, fail safe feature, air supply pressure or line voltage, running time open or closed
9. Extra equipment such as spring return solenoid valve, limit switches, potentiometers, air filter regulator etc



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